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B. Amendment to the Claims

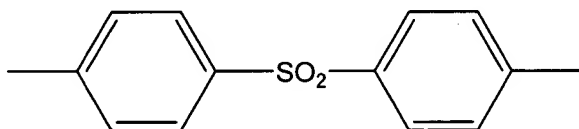
Please cancel claim 9 without prejudice or disclaimer.

Please amend claims 1 and 30 as follows.

not use

1. (Currently Amended) An endless belt for use in an electrophotographic apparatus, to which a toner image on a photosensitive member of the electrophotographic apparatus is transferred by applying a first transfer bias and from which the toner image is transferred to an image-receiving material by applying a second transfer bias, the belt comprising a conductive agent and ~~electrophotography which is obtainable continuously by melt extrusion from a circular die; the endless belt comprising a layer containing~~ a thermoplastic resin having a diphenyl sulfone structure represented by the following Formula (1) and having a resistance of 1×10^0 to $1 \times 10^{14} \Omega$:

need
conduct agent
(metal)



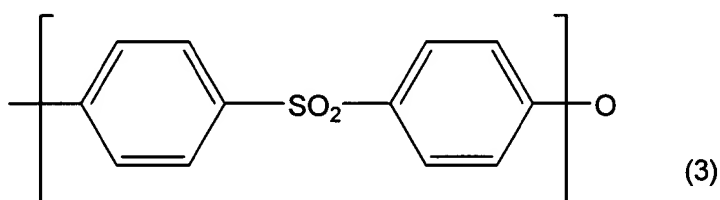
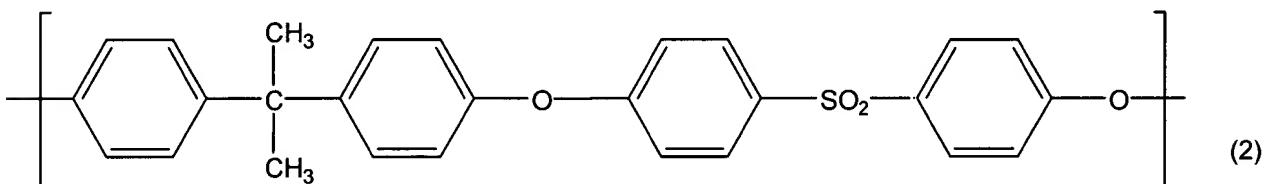
(1)

PbP

wherein the belt is obtained by a process comprising the steps of:
providing an extrusion material having a breaking extension of 2% or more
and a tensile breaking strength of 40MPa or more, the extrusion material comprising the thermoplastic resin;
extruding the extrusion material in a molten state through a circular die
having an external diameter and a slit-width; and
subjecting the extruded resin to a scale-up inflation by air blowing or
drawing the extruded resin by applying tension and forming a seamless belt having a

thickness not larger than 1/3 of the slit-width of the circular die and an external diameter
from 105% to 400% of the external diameter of the circular die } the endless belt having a
~~thickness not larger than 1/3 of the slit-width of the circular die used and having an~~
~~external diameter of from 105% to 400% of the external diameter of the die slit of the~~
~~circular die used, wherein an extrusion material has a breaking extension of 2% or more~~
~~and a tensile breaking strength of 40 MPa or more.~~

2. (Previously Amended) An endless belt according to claim 1, wherein
said thermoplastic resin having a diphenyl sulfone structure is a thermoplastic resin having
a structural unit represented by the following Formula (2) or (3)



3. (Original) An endless belt according to claim 1, which has a
thickness of from 40 μm to 300 μm .

{ 4. (Cancelled) }

5. (Original) An endless belt according to claim 1, which has a thickness not larger than 1/5 of the slit width of the circular die used.

{ 6-9. (Cancelled) }

10. (Previously Amended) An endless belt according to claim 1, which has a maximum value of a surface-direction resistance that is not greater than 100 times a minimum value of said surface-direction resistance.

11. (Previously Amended) An endless belt according to claim 1, which has a maximum value of a thickness-direction resistance that is not greater than 100 times a minimum value of said thickness-direction resistance.

12. (Original) An endless belt according to claim 1, which is an intermediate transfer belt.

13. (Original) An endless belt according to claim 1, which is a transfer material carrying belt.

{ 14-30. (Cancelled) }

30. (Currently Amended) An image forming apparatus for electrophotography comprising:

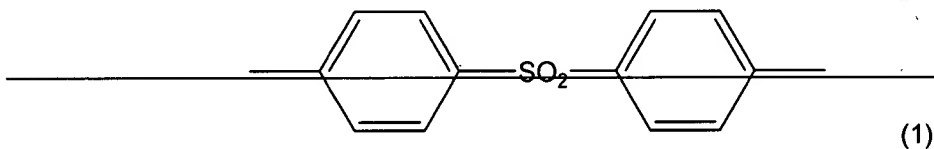
a photosensitive member;

an endless belt according to claim 1; and

pp - means for transferring a toner image formed on the photosensitive member to the endless belt under an application of a first transfer bias; and

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Control means for transferring the toner image from the endless belt to an image-receiving material under an application of a second transfer bias ~~which is obtainable continuously by melt extrusion from a circular die;~~

~~said endless belt comprising a layer containing a thermoplastic resin having a diphenyl sulfone structure represented by the following Formula (1)~~



~~the endless belt having a thickness not larger than 1/3 of the slit-width of the circular die used and having an external diameter of from 105% to 400% of the external diameter of the die slit of the circular die used, wherein an extrusion material has a breaking extension of 2% or more and a tensile breaking strength of 40 MPa or more.~~